

PRODUCT SPECIFICATION

Product : 107 Oz Canned Pineapple Chunks in Juice
Grade : Standard
Ingredient : Pineapple and pineapple juice
Variety : Smooth cayenne (*Ananas comosus L*)
Description : Fairly uniform pineapple chunks packed in juice

Product Attributes

- Color : Fairly good color
Units or mass may be dull but is characteristic of properly ripened and properly processed pineapple of similar varieties; and that there may be marked variations in shades of such characteristic color in the units, within each unit, or within the mass, and that white radiating streaks may be present which may seriously affect the appearance or edibility of the product.
 - Uniformity of size and shape : Fairly uniform in size and shape
None of the units may have a longest dimension greater than 38 mm. Not more than 15 % of the drain weight consist of pieces weighing less than 5 grams each.
 - Character : Fairly good character
Fairly uniform ripeness, the fruitlets are fairly compact in structure, fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.
 - Defect : Fairly free from defect

Blemished	10% by units
Mashed	10% by units
Excessively trimmed	10% by units
Total defect	20% by units
- Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.
- Mashed : A unit that loss it normal size and shape because of mechanical damaged.
- Excessively trimmed : The portion trimmed away exceed 5 % of the normal circular shape (max. 10 mm in depth and 12.5 mm on normal circular shape).

Product Specification (after processing)

• Vacuum	5 - 50	cmHg
• Head space	4 - 10	mm
• Brix	min. 11	⁰ Bx
• pH	3.3 – 4.2	
• Net weight (Min.)	3050	gram
• Drained weight (Min.)	1840	gram
• Dimension		

Dimension	Ring Ø 82	Ring Ø 75	Ring Ø 72
Thickness mm	16 - 20	16 - 20	16 - 20
Outer arc mm	19 - 23	20 - 26	20 - 26
Inner arc mm	9 - 11	10 - 12	11 - 13
Length mm	20 - 24	18 - 22	20 - 24
Count Unit	240 - 320	240 - 320	240 - 320

Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.



Coding Explanation

Production can code (Example)	T016GG J2C B 5 P
T016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
J	Natural juice
2C	Style of product (standard chunks)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded.

Can dimensions : 603 x 700

Name	Position	Signature	Date
Zulfahmi	QC Manager		15 January 2018
Ketut Isatriyanto	Sn QA Manager		15 January 2018