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Product Specifications

Date Issued: 1/14/2016

Reviewed every 3 years

SKU: 2HWEL

Customer: Costa

Shape #: 45A

Product: Heavy Wall Elbow 2/10 LB

Product Description: Heavy Wall Elbow is an elbow shaped, enriched, macaroni product. This product is manufactured according to the requirements of the Federal Food, Drug, and Cosmetic Act as amended. This product shall be uniform, amber in color, free of air bubbles, excessive white/dark specks, and checking.

Shape Specification:

Semolina:	MA1UE
Additive:	N/A
Thickness / Diameter:	0.045" (+/- 0.003")
Width / Diameter:	0.18" (+/-0.02")
Length:	1.00" (+/- 1/4")

Defects:

Comingling:	Other pasta shapes(non-allergen) mixed in.
Checking:	(Numerous hairline cracks) 5% by weight maximum.
Defects:	Lengths, Specks, Streaks, Breakage & Deformed: 5% by weight maximum.
Total Defects:	Shall not be greater than 10% by weight for any combination of the above categories.

Foreign Material: Free from wood, glass, metal, plastic, and other foreign materials. Product will comply with FDA Defect Action Levels.

Ingredients: Durum Wheat Semolina, Niacin, Ferrous Sulfate (Iron), Thiamin Mononitrate, Riboflavin, Folic Acid

Ingredients Country(s) of Origin: USA

Analytical Specifications:

Moisture:	13% maximum
(14% Moisture Basis)	Ash: 0.85% maximum
	Protein: 12.2% minimum

Microbiological:	Salmonella: Negative	Yeast/Mold: <500 CFU/g
	APC: 50,000 CFU/g maximum	Staph: Negative
	Coliform: <500CFU/g	Listeria: Negative
	E. Coli: <10CFU/g	

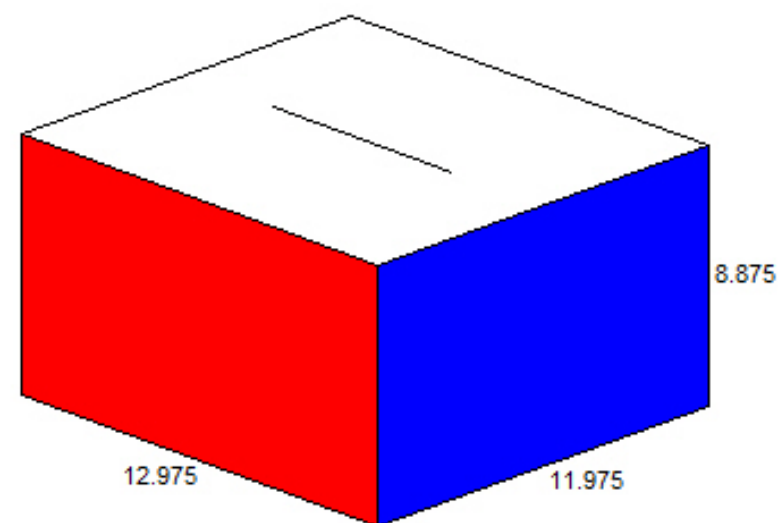
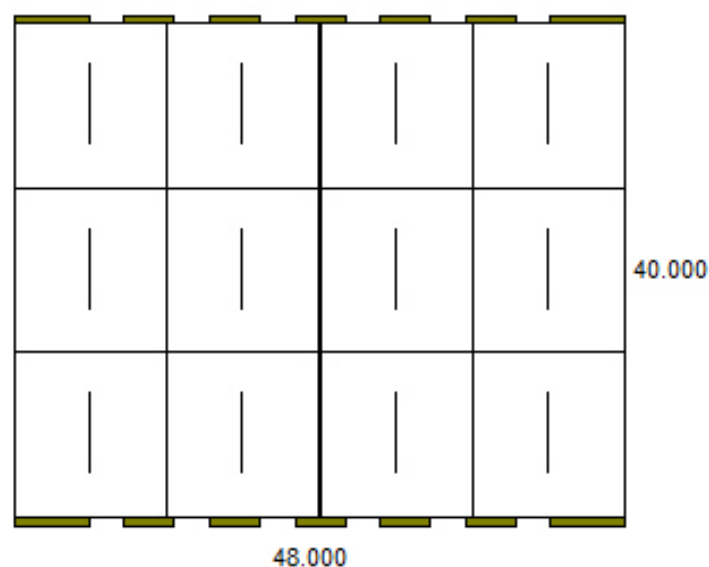
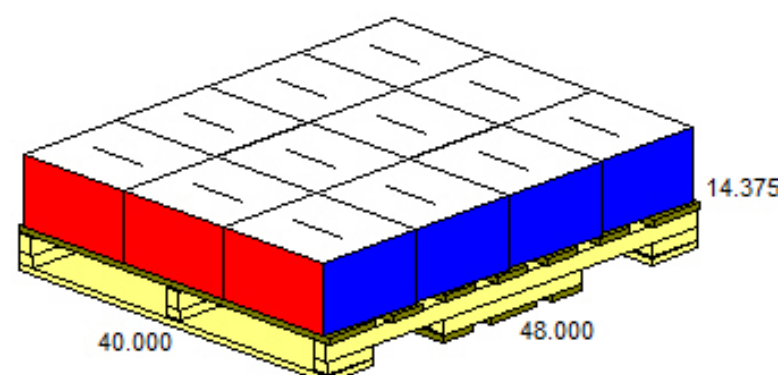
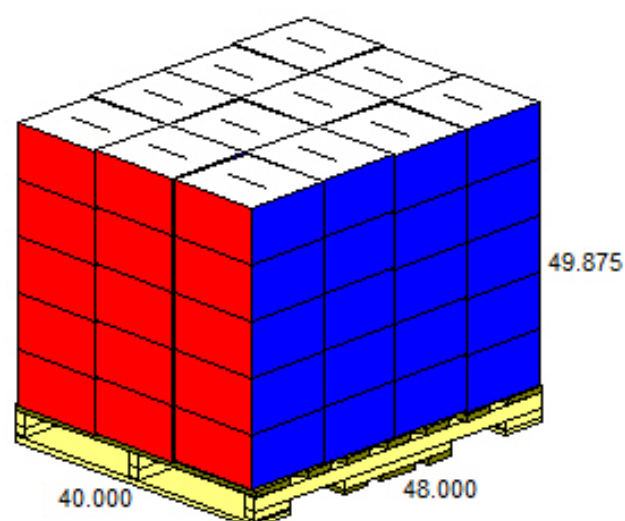
*Microbiological parameters listed above are guidelines only and are not to be considered controllable specifications.

Product Specifications Cont'd

SKU:	2HWEL	Shape #:	45A	
Case Date Code/Lot Code:	Example: (211 19 A 15:00) 211 (3 digit Julian date) -Space- 19 (current year 16 + 3 years expiration) -Space- A (shift indicator) -Space- 15:00 (time packed)			
Bag Date Code/Lot Code:	N/A			
Case Barcode :	033266004581			
Bag Barcode:	N/A			
Shelf Life:	3 years from manufacture date, when properly stored.			
Storage & Distribution:	The product shall be stored and transported in a clean, un-infested dry environment at ambient temperature, 55-65% RH is ideal, 50-90 degrees F is recommended.			
Shipping Information:	Shipping documents shall accurately indicate the production date code and quantity of all products shipped.			
Case/Tote Item Number:	500600			
Size OD in Inches (LxWxD):	12.975 X 11.975 X 8.875			
Case / Tote cube:	0.79	Corner Support:	N/A	
Tote Lid:	N/A	Divider:	N/A	
Banding:	N/A	Label:	N/A	
Liner / Poly Item #:	700037	Poly UPC:	N/A	
Web (inches):	32.25"	Repeat (inches):	Variable	
Material:	LLDPE	Material Thickness:	2.7ML	
Case/Tote Top Tape:	800101	 033266004581		
Case/Tote Bottom Tape:	800101			
Case Coding (Markem):	Heavy Wall Elbow 2/10 LB 2HWEL			
Case Date Coding:	211 19 A 15:00			
Slip Sheet:	500005	Pallet:	500233 Pine	
Pallet Config/Placard.:	N/A		TI / HI:	12 x 5
<p>Pasta Montana strives to ensure that all of the pasta products we manufacture adhere to the highest standards of food safety, quality and legality. Customers that include our pasta as an ingredient in further processed or packaged foods carry sole responsibility to conform to local, state and federal food labeling regulations.</p>				

Product Name	2HWEL HEAVY WALL ELBOW 20 LB		
Product Code	500600		
Datafile Name	500714 (1/21/2015)		
Load Ref.	1 C		
Cube Used	96.8 %	12	Case / Layer
Area Used	97.1 %	5	Layer / Load
Pallet type	48X40	60	Case / Load

	Length	Width	Height	Net	Gross
Case (OD)	12.975	11.975	8.875 in	20.000	20.929 lb
Product	47.900	38.925	44.375 in	1200.000	1255.740 lb
Load	48.000	40.000	49.875 in	1255.740	1305.740 lb



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HEAVY WALL ELBOW 2/10 LB

2HWEL

153 19 A 11:20

