

## PRODUCT SPECIFICATION

Product : 107 oz Canned Pineapple Crushed in Juice  
Grade : Choice  
Ingredient : Pineapple crushed and pineapple juice  
Variety : Smooth cayenne (*Ananas comosus L*)  
Description : Reasonably uniform pineapple crushed packed in juice

### Product Attributes

- Color : Reasonably good color  
Units or mass may be no more than slightly dull but is characteristic of properly ripened and properly processed pineapple of similar varieties; and that there may be marked variations in shades of such characteristic color in the units, within each unit, or within the mass, and that white radiating streaks may be present.
  - Character : Reasonably good character  
Reasonably uniform ripeness, the fruitlets are reasonably compact in structure, are fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.
  - Defect : Reasonably free from defect  
Blemished : 1.25 % by drained weight
- Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.

### Product Specification (after processing)

- |                         |           |                 |
|-------------------------|-----------|-----------------|
| • Vacuum                | 5 - 50    | cmHg            |
| • Head space            | 4 - 10    | mm              |
| • Brix                  | Min. 11   | <sup>0</sup> Bx |
| • pH                    | 3.3 - 4.2 |                 |
| • Net weight (Min.)     | 3050      | gram            |
| • Drained weight (Min.) | 2200      | gram            |

## Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.



## Coding Explanation

Production can code (Example)	T016GG JCR B 5 P
T016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
J	Natural juice
CR	Style of product (crushed)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

## Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded.

Can dimensions : 603 x 700

Name	Position	Signature	Date
Zulfahmi	QC Manager		15 January 2018
Ketut Isatriyanto	Sn QA Manager		15 January 2018