	Packaging Eng.	Specification	14283	Version # 1.0
	Pallet Pack Specification – 41696 6ct 3.12lb Double Chocolate Chip Frappe			

Sell Unit UPC:	Casepack:	oz:	Product Description:	Depth	Width	Height	Cube	Net Weight	Gross Weight
	6	50.00	Double Chocolate Frappe	5.13	5.13	6.50	0.0990	3.13	3.23

Cases / Layer:	10	Shipping Case:	15.88	10.63	7.00	0.6833	18.75	20.1
Layers / Pallet:	5	Unit Load (Slipsheet):	48.00	37.50	35.00	36.46	937.5	1003
Cases / Pallet:	50	Unit Load (Wood Pallet):	48.00	40.00	40.00	44.44	937.5	1058
Stack Limit:	2							


GCC#	DESCRIPTION	EA / SELL UNIT	EA / CASE	EA / PALLET
104280	CAN	1	6	300
0406	End #502-3 Grnd Choc Fbr Can	1	6	300
4841	Ovrlid Gold 502-3# Can	1	6	300
7217	Scoop 1/2c Frp	1	6	300
104279	RSC	0.166667	1	50
0500	PALLET PAD	0.003333	0.0200	1

#### Assembly Procedure:

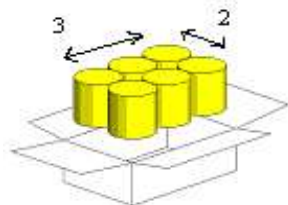
- 1 ) Erect (1) RSC.
- 2 ) Place (6) Double Chocolate Frappe in the Case (as shown in FIG 1).
- 3 ) Close Case and seal with tape. Place (2) Case UPC Labels in each assigned area.
- 4 ) Palletize cases on 40" x 48" Grade A Notched Wooden Pallet (reference GCC/LSNA Pallet Specification for further details)
- 5 ) Stretch-wrap unit load with a minimum containment force of 6 lbs for loads under 750 lbs and 7-12 lbs for loads over 750 lbs with at least 4 wraps on both the top and bottom. Stretch wrap must capture at least 3" of the pallet.

Created\Revised by: Danika Jackson, Packaging Associate	Effective date: 5/6/2020
Approved by: Russ Cleveland, Packaging Engineering Manager	Page 1 of 2

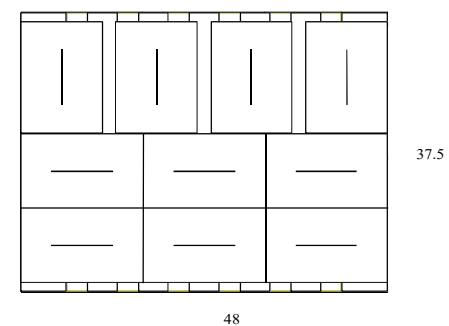
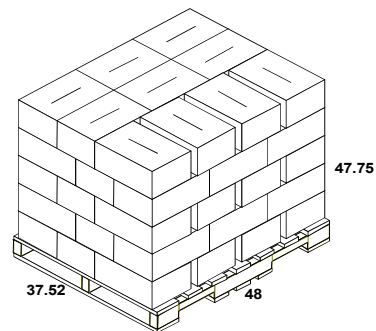
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**FIG. 1:**



**Pallet Pattern:**



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