



Woeber **MUSTARD** Manufacturing Company

P.O. Box 388 • 1966 Commerce Circle • Springfield, Ohio 45501
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Finished Product Specification

Product: Woeber's Horseradish Sauce
Effective Date: August 16, 2010 **Reviewed:** August 20, 2015
Supersedes: April 1999

A. General Specifications

1. This material is to be used as a food product and must comply with the requirements of the Federal Food, Drug, and Cosmetic Act as amended (including, but not limited to, the Food Additive Amendment of 1958).
2. G.R.A.S. Substance(s): If this food material contains any G.R.A.S. substance(s), this shall be documented by letter to the Buyer's procurement department as to which substance(s), at what level(s), and the purpose(s) for its usage.
3. The supplier must give written notice in advance of changes in the formulation or processing of this product if such changes affect: a) the labeling of the finished product under Federal law; b) its status under the Food Additives Regulation; c) its function under intended usage conditions.

B. Physical & Chemical Specifications

1. Appearance: White, Creamy color. Smooth with small pieces of Horseradish
2. Flavor : Sharp, pungent horseradish flavor
3. Total Solids: 25% Minimum
4. Salt: Less than 2%
5. Acidity (as Acetic): Less than 2 %
6. pH : 3.5 - 3.8

C. Microbial Specifications :

1. Standard Plate Count: 10,000/gram maximum
2. Coliforms: < 10/gram
3. E. Coli: < 10/gram
4. Coagulase Positive Staphylococcus Negative
5. Yeast / Mold <100/gram
6. Salmonella Negative per 25 grams

D. Ingredient Statement : Soybean Oil, Water, Corn Syrup, Vinegar, **Egg Yolks**, Modified Corn Starch, Horseradish, Salt, Artificial Flavoring, Potassium Sorbate (a Preservative), Xanthan Gum, and Calcium Disodium EDTA added to protect flavor. **Contains: Eggs.**

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D. Storage:

Temperature: Ambient – if sealed. Refrigerate after opening.

E. Packaging:

1. 16 oz PETE, 32 oz PETE
2. Plastic HDPE Gallon
3. Fiber Drum – 420 # bag Lined
4. 5 Gallon Plastic Pail.

F. Nutrition:

See Attached

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