

Product : 107 Oz Canned Pineapple Slices 50/55 in Juice
 Grade : Standard
 Ingredient : Pineapple and pineapple juice
 Variety : Smooth cayenne (*Ananas comosus L*)
 Description : Fairly uniform pineapple slices packed in juice

Product Attributes

- Color : Fairly good color
 Units or mass may be dull but is characteristic of properly ripened and properly processed pineapple of similar varieties; and that there may be marked variations in shades of such characteristic color in the units, within each unit, or within the mass, and that white radiating streaks may be present which may seriously affect the appearance or edibility of the product.

- Uniformity of size and shape : Fairly uniform in size and shape
 The diameter of the largest slice does not exceed the diameter of the smallest slice by more than 3 mm. The thickest slice does not exceed the thinnest slice by more than 3 mm in thickness. The drained weight of the largest slice is not more than 1.75 times the weight of the smallest slice.

- Character : Fairly good character
 Fairly uniform ripeness, the fruitlets are fairly compact in structure, Fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.

- Defect : Fairly free from defect

Blemished	9 units
Mashed	6 units
Excessively trimmed	15 units
Total defect	20 units

- Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.

- Mashed : A unit that loss it normal size and shape because of mechanical damaged.

- Excessively trimmed : The portion trimmed away exceed 5 % of the normal circular shape (max. 10 mm in depth and 12.5 mm on normal circular shape).

Product Specification (after processing)

• Vacuum	5 - 50	cmHg
• Head space	4- 10	mm
• Brix	min. 11	° Bx
• pH	3.3 – 4.2	
• Net weight (Min.)	3050	gram
• Drained weight (Min.)	1790	gram
• Dimension		
Thickness	8 - 11	mm
Outer diameter	74 - 78	mm
Inner diameter	26 - 32	mm
Count	50 - 55	units

Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.



Coding Explanation

Production can code (Example)	T016GG J2S B 5 P
T016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
J	Natural juice
2S	Style of product (standard slice 50/55)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded.

Can dimensions : 603 x 700

Name	Position	Signature	Date
Zulfahmi	QC Manager		15 January 2018
Ketut Isatriyanto	Sn QA Manager		15 January 2018