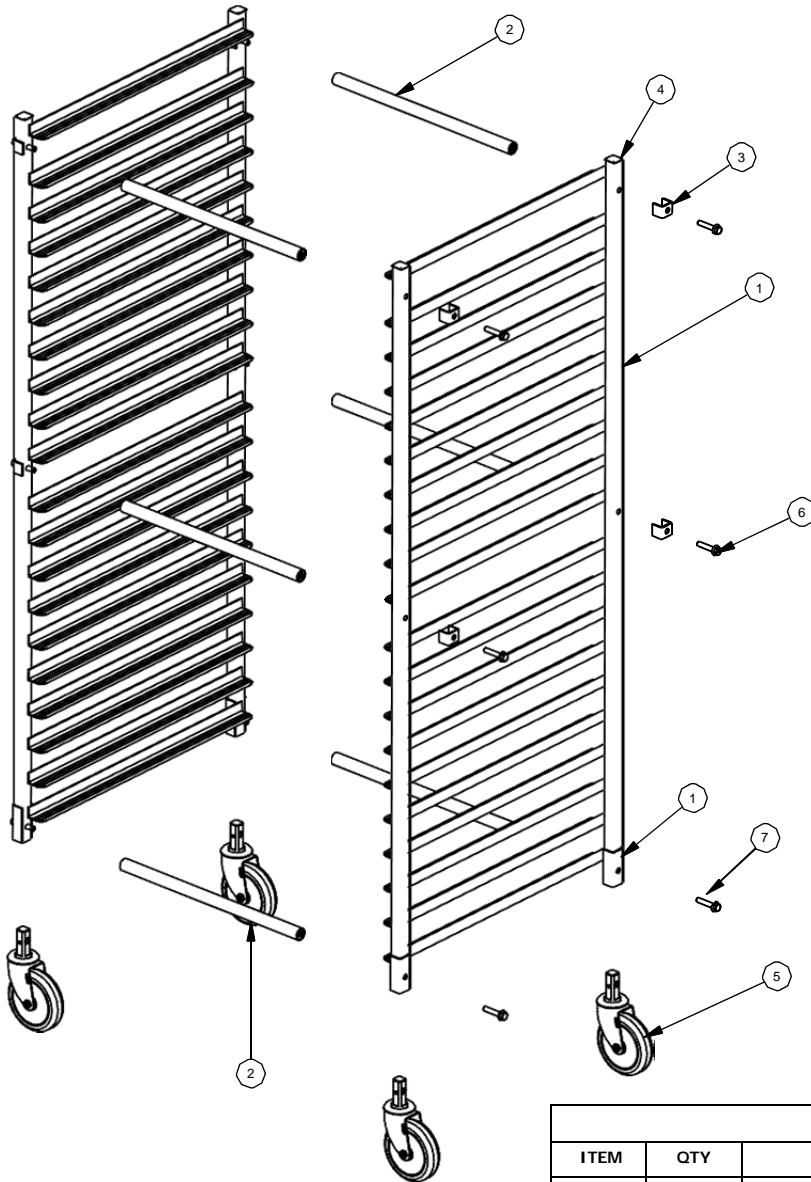


ASSEMBLY INSTRUCTIONS

AL-1820BKD/HD (323459)
 AL-1820KD/HD/PO (646346)
 ADE1812B/KDA (127440)
 ADE1820B/KDA (112168)



Founded in 1946



First Step:

Bolt two spreader tubes (item#2) using (item #6) and C brace (item#3) to the top side of the frames (item#1).

Second Step:

Bolt two spreader tubes (item#2) using (item# 6) and C brace (item#3) to the center of the side frames (item#1).

Third Step:

Insert four casters (item#5) in the bottom sides of the side frames, making sure to line up the holes in the caster stems with the holes in the side frames.

Fourth Step:

Put two bottom spreader tubes (item#2) using bolts (item#7) in position. Bolt together.

Please Note: Do NOT over tighten bolts while in process of assembling the unit. Bolts can be securely tightened AFTER the unit is fully assembled.

Winholt Equipment Group
 20 Crossways Park North, Suite 205
 Woodbury, NY 11797
www.winholt.com

PARTS LIST

ITEM	QTY	DESCRIPTION
1	2	UPRIGHT ASSEMBLY
2	6	WALL TUBE
3	8	SUPPORT CLIP
4	4	1 INCH PLASTIC CAP
5	4	CASTERS
6	8	HEX HEAD BOLT
7	4	LOCK BOLT

Questions or Assistance?
 Call 800.444.3595