



The Vollrath Company, L.L.C.
1236 North 18th Street
P.O. Box 611
Sheboygan, WI 53082-0611
Telephone 920 457-4851

ServeWell Breath Guard Installation Instructions

Breath Guard

For ServeWell item numbers

38062	38102, 38116 – Two Well Hot Food Table 38012 – Two Pan ServeWell Cold Food Table
38063	38103, 38117 – Three Well Hot Food Table 38013 – Three Pan ServeWell Cold Food Table 38023 – 46” ServeWell Utility Station
38064	38104, 38118 – Four Well Hot Food Table 38014 – Four Pan ServeWell Cold Food Table 38024 – 60” ServeWell Utility Station
38065	38105, 38119 – Five Well Hot Food Table 38015 – Five Pan ServeWell Cold Food Table 38025 – 75” ServeWell Utility Station



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ATTENTION!

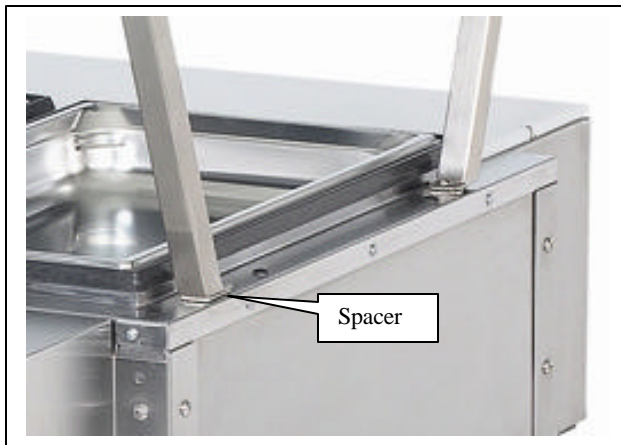
Do not remove the protective paper from the acrylic panels. The paper will protect the panels from being scratched during installation

*Refer to **fig. 1** for the following steps.*

1. Remove the black plugs from the top of the end surface of the unit.
2. Center the uprights on the end of the units and note the threaded inserts that will be used.
3. Place 1 ea. spacer over the two threaded inserts that will be used to fasten the uprights. The spacer should be completely covered by the foot of the upright.
4. Fasten uprights with screws provided to the work surface making sure to **face the weld studs for the end panel to the outside of the unit.**
5. Replace the black plugs in any unused exposed inserts.

NOTE: The spacer installed in step 3 should be completely covered by the foot of the upright.

Fig 1.





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CAUTION!

Do not over tighten the palnuts in the following steps. Over tightening the palnuts will cause cracking of the acrylic panel

Before beginning the following steps, carefully peel back the protective paper from around the holes in the acrylic. Do not peel the protective paper off the entire piece of acrylic.

*Refer to **fig. 2 and 3** for the following steps.*

6. Install the top panel (long FLAT panel) to the top of the uprights using the palnuts provided.
7. Install the end panels using the palnuts provided.
8. Install each side panel to the sides of the upright using the palnuts provided
9. Install the center brace to the side panels using the screw and palnuts provided.
10. Remove the remaining paper from the acrylic panels.

Fig 2



Fig 3



Cleaning and Maintenance

ATTENTION!

Do not use coarse or rough paper towels or ammonia based cleaners to clean acrylic panels. It will cause fogging and may scratch the panel.

- Use a soft cloth when cleaning the acrylic panels. A glass cleaner that does not contain ammonia or an acrylic polish may be used.
- The appearance of small scratches may be reduced with the use of a polish specially formulated for acrylic panels.