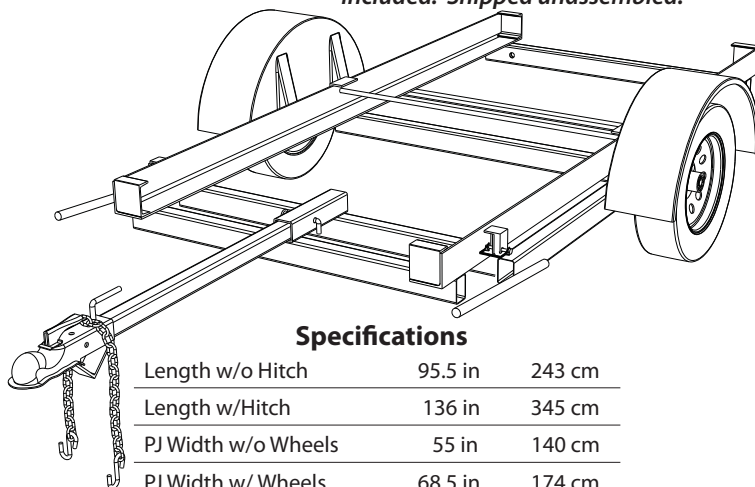




## Double Trailer Chassis TU02-1000 / TU02-1001 Technical Information

### General Overview

The PJ Double Trailer - TU02-1000 and the Fleet Double Trailer - TU02-1001 are equipped with a drop axle and removable tongue, which are both galvanized after fabrication to minimize rusting. Tail lamps, reflectors and electrical hookup are included. Shipped unassembled.



### Specifications

|                        |          |         |
|------------------------|----------|---------|
| Length w/o Hitch       | 95.5 in  | 243 cm  |
| Length w/Hitch         | 136 in   | 345 cm  |
| PJ Width w/o Wheels    | 55 in    | 140 cm  |
| PJ Width w/ Wheels     | 68.5 in  | 174 cm  |
| Fleet Width w/o Wheels | 58.75 in | 149 cm  |
| Fleet Width w/ Wheels  | 72.25 in | 184 cm  |
| Height w/o Wheels      | 7.5 in   | 19 cm   |
| Height w/ Wheels       | 25 in    | 64 cm   |
| Weight w/o Units       | 450 lb   | 204 kg  |
| Ball Size              | 2 in     | 5.08 cm |
| GVWR/GAWR              | 1700 lbs | 771 kg  |

#### POLYJOHN USA

PolyJohn Enterprises Corp  
2500 Gaspar Ave.  
Whiting, IN 46394  
Phone: 800-292-1305  
Fax: 219-659-0625  
www.polyjohn.com  
info@polyjohn.com

#### POLYJOHN WORLDWIDE

PolyJohn (UK) Ltd.  
Equinox 1 Audby Lane  
Wetherby, England LS22 7RD  
Phone: 44 (0) 1937-583333  
Fax: 44 (0) 1937-583322  
sales@polyjohn.co.uk

#### POLYJOHN CANADA

PolyJohn Canada  
P.O. Box 2300  
199 Forest Plain Rd.  
Orillia, Ontario LV3 6S2  
Phone: 800-465-9590  
Fax: 705-325-8250  
info@polyjohncanada.ca

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## Assembly Instructions

**Step 1:** Remove the cotter pin from the 5/8" hitch pin and pull the wires out of the tongue assembly mount.

**Step 2:** Insert the tongue assembly into the tongue assembly mount. Line up the holes and insert the hitch pin and secure in place with the cotter pin.

### Left Wheel Assembly to Trailer Chassis:

**Step 3:** Pull up the ring of the round lynch pin and remove from the left side axle (making sure to leave the PC-000124 flat washer on the axle).

**Step 4:** Insert the 1-1/4" tube (located on the arm of the left wheel assembly) onto the left side axle. Reinsert the lynch pin into the hole of the axle and push the ring down to secure.

**Repeat Steps 3 & 4 for the Right Side Wheel Assembly to the Trailer Chassis.**

**The units may now be loaded onto the trailer (follow the instructions below).**

**Step 5:** Remove the D Clip from the left side of the chassis. Pull the arm of the wheel assembly down and out clearing the hold down clip. While pushing against the chassis, pull the arm up and insert the flat bar of the wheel assembly up into the slot of the armlock (lining up the hole of the flat bar with the one in the armlock). Insert the D clip through the holes securing in place.

**Repeat Step 5 for the Right Side Wheel Assembly to the Trailer Chassis.**

### Loading Units onto Chassis:

**The trailer must be in the lowered position before loading the units onto the trailer. Load the units onto the trailer facing back to back.**

**Step 1:** Remove the nuts, bolts and washers from underneath the front hold-down channels.

**Step 2:** Remove the two cotter pins from the 5/8" round center hold-down bar and remove the bar and center hold-down angles.

**Step 3:** Slide the first unit onto the trailer chassis (making sure to push to the end so it fits underneath the rear welded channels).

**Step 4:** Reinsert the center 5/8" round hold-down bar through both sides of the chassis.

**Step 5:** Slide the second unit onto the trailer.

**Step 6:** Place the center angles back on top of the chassis and over the top of both runners (make sure the round bar is through the holes of the angles). Reinsert the cotter pins onto both ends of the 5/8" round center hold-down bar securing in place.

**Step 7:** Reinstall the front hold-down channels, bolts, washers and nuts.

**Please reference your vehicle's "Owners Manual" for guidelines on proper towing connections.**

**THANK YOU FOR PURCHASING POLYJOHN PRODUCTS!**

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