

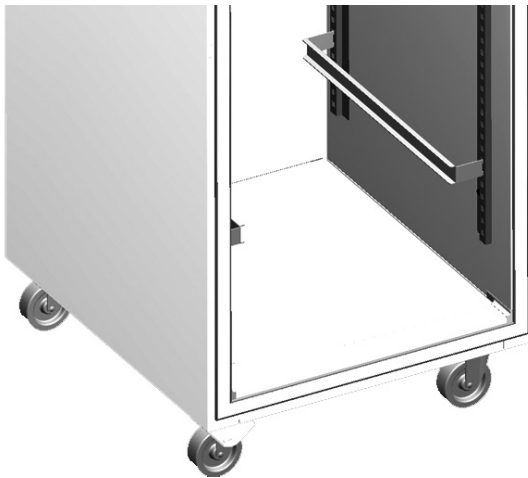
# Service Bulletin

## Subject: Tray Slide Installation

### SERIES GC, GB & GBS REACH-INS

#### T-1

#### Edge Support Tray Slide for 18" x 26" pans



Installed T-1 Tray Slide for 18" x 26" Pans

<b>System Name</b>	T-1
<b>Slide Style</b>	Tray
<b>Support Style</b>	Edge
<b>Compatible with 12" x 20" Pans</b>	No
<b>Compatible with 18" x 26" Pans</b>	Yes

The T-1 tray slide system is designed to support 18" x 26" pans by the edge of the pan. The slides are shaped as a C channel.

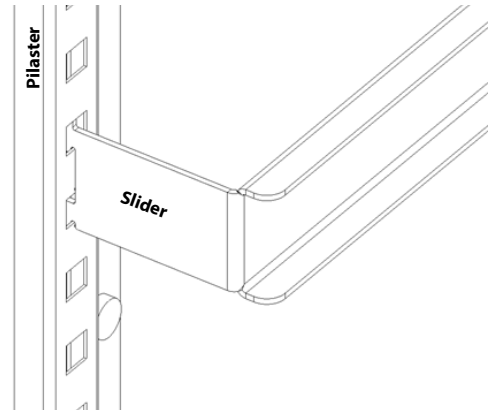
Each set of tray slides is mounted at the same height across a door section. If the tray slides are not at the same height, the pan cannot be held securely. For each pan, one set of two (2) tray slides is used. The only exception to this rule is when 1.5" pan spacing is desired. For 1.5" spacing, the tray slides are mounted every 3" and the top and bottom of each tray slide is used to hold a pan.

Centers					
1.5"	2.0"	3.0"	4.0"	5.0"	6.0"
<b>Maximum Tray Slides for a Full Section</b>					
17	26	17	13	10	8
<b>Maximum Tray Slides for a Half Section (Top)</b>					
7	10	6	5	4	4
<b>Maximum Tray Slides for a Half Section (Bottom)</b>					
8	12	8	6	5	4

#### T-1 INSTALLATION INSTRUCTIONS:

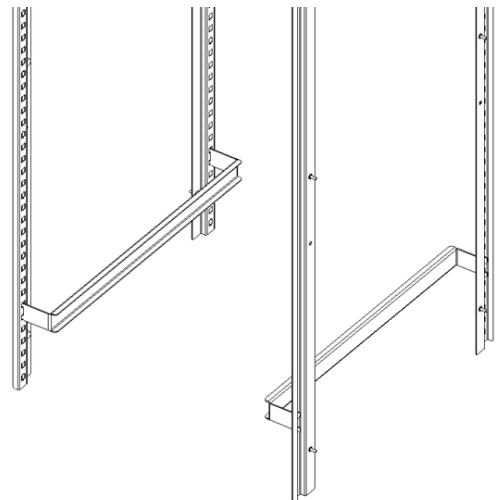
- For each pan, mount a pair of tray slides; one on each side of the door section at the same height. Mount the tray slides onto the pilasters by sliding the tray slide tabs down into the cutouts. Make sure that all tabs are engaged securely to each pilaster.

NOTE: A dead-blow hammer is recommended to seat the tab into the cutouts.



- Verify that all tray slides are lined up evenly.

NOTE: An easy check to verify correct installation is to slide an 18" x 26" pan onto each slide. If the pan is held securely, and is level inside the door section, the installation has been successful.



## T-2

### Universal Bottom Support Tray Slide for 12" x 20" and 18" x 26" pans



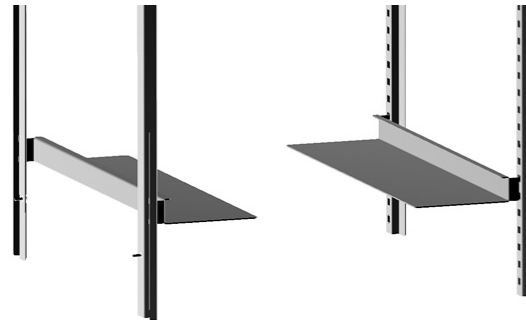
Installed T-2 tray slide with both size pans

<b>System Name</b>	T-2
<b>Slide Style</b>	Tray
<b>Support Style</b>	Bottom
<b>Compatible with 12" x 20" Pans</b>	Yes
<b>Compatible with 18" x 26" Pans</b>	Yes

The T-2 (Universal) tray slide system is designed to support both 12" x 20" and 18" x 26" pans by the bottom. The tray slide is an L shaped piece of formed stainless steel.

Each set of tray slides is mounted at the same height across a door section. If the tray slides are not at the same height, the pan cannot be held securely. For each pan, one set of two (2) tray slides is used.

Centers				
2.0"	3.0"	4.0"	5.0"	6.0"
<b>Maximum Tray Slides for a Full Section</b>				
25	17	12	10	8
<b>Maximum Tray Slides for a Half Section (Top)</b>				
10	6	5	4	4
<b>Maximum Tray Slides for a Half Section (Bottom)</b>				
10	6	6	5	4

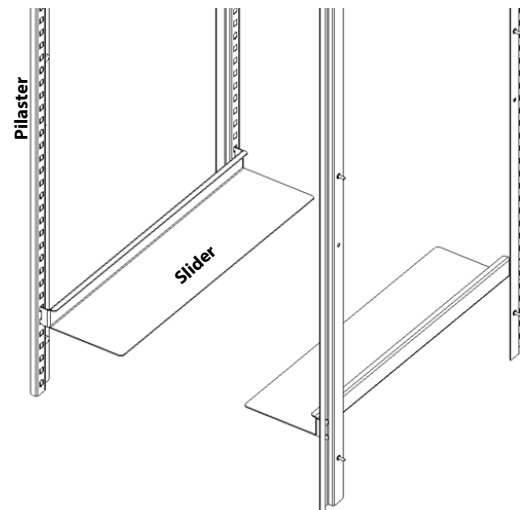


T-2 Tray Slide System

#### T-2 INSTALLATION INSTRUCTIONS:

1. For each pan, two (2) tray slides will be used. Each tray slide must have another tray slide at the same height, on the opposite side of the door section. Mount the tray slides onto the pilasters by sliding the tabs down into the pilaster cutouts. Make sure that all tabs are engaged securely to each pilaster.

NOTE: A dead-blow hammer is recommended to seat the tab into the cutouts.



2. Verify that all tray slides are lined up evenly.

NOTE: An easy check to verify correct installation is to slide a pan onto each slide. If the pan is held securely, and is level inside the door section, the installation has been successful.

## T-3

### Edge Support Tray Slide for 12" x 20" pans



T-3 Tray Slide for 12" x 20" pans

<b>System Name</b>	T-3
<b>Slide Style</b>	Tray
<b>Support Style</b>	Edge
<b>Compatible with 12" x 20" Pans</b>	Yes
<b>Compatible with 18" x 26" Pans</b>	No

The T-3 tray slide system is designed to support 12" x 20" pans by the edge of the pan. The slides are shaped as a C channel.

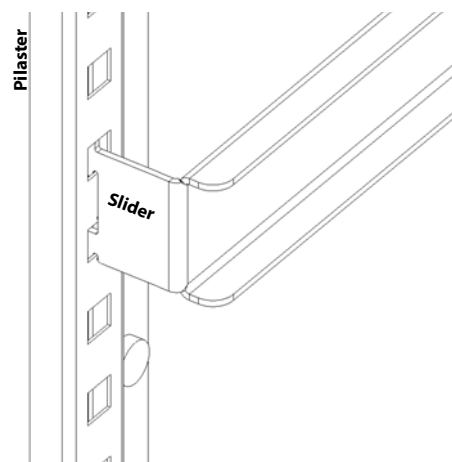
Each set of tray slides is mounted at the same height across a door section. If the tray slides are not at the same height, the pan cannot be held securely. For each pan, one set of two (2) tray slides is used.

Centers			
3.0"	4.0"	5.0"	6.0"
<b>Maximum Tray Slides for a Full Section</b>			
17	12	9	7
<b>Maximum Tray Slides for a Half Section (Top)</b>			
6	5	4	3
<b>Maximum Tray Slides for a Half Section (Bottom)</b>			
8	6	5	4

### T-3 INSTALLATION INSTRUCTIONS:

- For each pan, two (2) tray slides will be used. Each tray slide must have another tray slide at the same height, on the opposite side of the door section. Mount the tray slides onto the pilasters by sliding the tabs down into the pilaster cutouts. Make sure that all tabs are engaged securely to each pilaster.

NOTE: A dead-blow hammer is recommended to seat the tab into the cutouts.

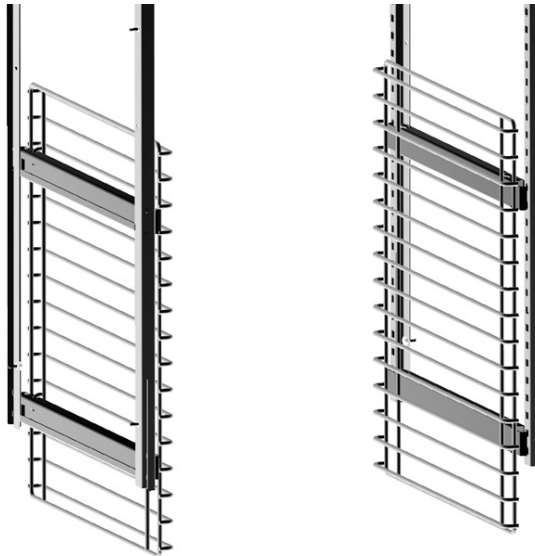


- Verify that all tray slides are lined up evenly.

NOTE: An easy check to verify correct installation is to slide a pan of the appropriate size into each slide. If the pan is held securely, and is level inside the door section, the installation has been successful.

## T-4

### Edge Support Rack Slide for 18" x 26" pans



**Installed T-4 Tray Slide for 18" x 26" pan**

<b>System Name</b>	T-4
<b>Slide Style</b>	Rack
<b>Support Style</b>	Edge
<b>Compatible with 12" x 20" Pans</b>	No
<b>Compatible with 18" x 26" Pans</b>	Yes

The T-4 rack slide system is designed to support 18" x 26" pans by the edge of the pan. The T-4 rack slide system consists mounting plates for each side, and a set of racks. The racks are formed of heavy gauge metal wire.

Each set of rack slides is mounted at the same height across a door section. If the rack slides are not at the same height, the pan cannot be held securely. Each rack uses two (2) mounting plates.

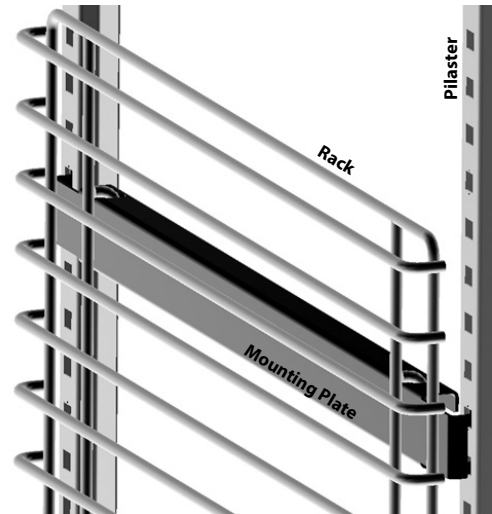
#### T-4 INSTALLATION INSTRUCTIONS:

1. Start assembling the mounting plates at the bottom of the door section. Place a bottom mounting plate so that each set of tabs engages a cutout on the pilaster. Push the mounting plate down to secure the plate to the cutouts.

NOTE: A dead-blow hammer is recommended to seat the tab into the cutouts.

2. On the same side place a top mounting plate with the bottom edge 20" (51cm) above the top of the lower mounting plate.

3. Repeat steps 1-2 on the opposite side. Verify that all mounting plates are lined up across the door section.
4. For a full section installation, repeat steps 1-3 for the upper half.
5. Place each rack on two (2) mounting plates.



6. Verify that all tray slides are lined up evenly.

NOTE: An easy check to verify correct installation is to slide a pan of the appropriate size into each slide. If the pan is held securely, and is level inside the door section, the installation has been successful.

