



**INSTRUCTIONS FOR REVERSAL OF DOOR ON MODELS AR23 & AF23:**

**TOOLS NEEDED:**

- Long Phillips head screwdriver
- 3/16" Allen wrench
- 5/16" open end wrench or socket

**TIME REQUIRED:**

2 PEOPLE AND 30-45 MINUTE

**STEPS:**

1. Unplug unit from any power source.
2. Open door to full open position.
3. Remove (2) screws from bottom of top stainless panel and open panel slowly as stainless trim piece on the left side will be loose.
4. Top panel is hinged on top so carefully flip to full open position.
5. Carefully remove (4) plastic plugs from bottom vented panel.
6. Using long Phillips screwdriver, loosen the (4) screws and slide the panel up and pull off of screws.
7. While someone is supporting door in full open position, remove the single screw holding connecting door spring hinge to top bracket. Loosen the (3) Allen screws holding top hinge bracket, slide the bracket up slightly, and door will come free at the top. Lift door off of bottom pin and set aside.
8. Loosen the (3) Allen screws on left side top hinge bracket and transfer the (3) metal shims/spacers from behind the top bracket on the right to behind the left bracket (leave left bracket loose slightly until door is replaced). Tighten right bracket.
9. Proceed to bottom hinge brackets. Using 5/16" wrench, remove the nut and washers from the underside of the bottom hinge pin. Remove and replace on left side bracket.
10. Repeat procedure of moving the metal shims/spacers from the right side to left side as was done on the top. Tighten both sides completely.
11. On the door itself, remove the top and bottom hinge parts from the door and swap to opposite ends and replace screws.

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12. With door in full open position, replace door on bottom hinge pin making sure handle is on the right side now.
13. In nearly full open position, align square end of spring loaded door hinge to the square opening of top bracket. Slide top bracket down to catch square tab and replace the screw holding these together. Carefully test door to make sure the spring is closing the door properly (it may not close completely as the top hinge is still loose but we just want to make sure it is springing the right way).
14. Align door vertically with edge of cabinet and tighten the (3) screws holding the top bracket.
15. Door should close on its own and seal completely.
16. Replace bottom vented panel and tighten screws. Replace the (4) plastic caps.
17. Carefully close top panel replacing the stainless insert on the right side now to cover the opening.
18. Close completely and replace the (2) screws in bottom edge of top stainless panel.