SNO CONE MACHINE

BLADE ADJUSTMENT INSTRUCTIONS



#382SCM350R, #382SCM250, #382SCM350TUB

Blade Maintenance & Replacement Instructions

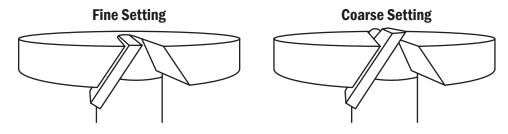
Remove the Cutting Head (Caution: Sharp Blades)

Note: you may have to remove the motor cover to access cutting head.

- 1. Turn off the POWER switch.
- 2. Rotate the cutting head until the setscrew is accessible through the discharge opening located inside the top panel of the tub frame.
- 3. Use a 1/8" hex wrench to loosen the set-screws. (Note: size of hex wrench may vary, or other screwdriver may be necessary).
- 4. Carefully slide the cutting head off the motor shaft and remove the cutting head out of the top side, inlet, of the ice horn.

Cutting Head Blade Replacement

- 5. Remove the two screws per blade.
- 6. Lift the old blades out.
- 7. Position the new blades on the head with the cutting edge extending between 1/32" to 1/16" out from the cutting head surface. This setting will determine the size of the ice. The more blade that is exposed beyond the head will create a coarser ice chip.



8. Use the blade screws to secure the blades to the head.

Installing the Cutting Head

- 9. Slide the cutting head down into the ice horn with the coupler end first.
- 10. As the cutting head is slipped onto the motor shaft, align the setscrews to the flat location of the motor shaft.
- 11. Tighten the setscrews with a 1/8" hex wrench. (Note: size of hex wrench may vary, or other screwdriver may be necessary).
 - a. It is important to ensure the screws are tight.
- 12. Machine is now ready for use.
- 13. Reinstall motor cover.