



# ASSEMBLY INSTRUCTIONS

**HL Series**  
Pneumatic stool  
**AAP-CS614**

Read these instructions before starting; follow assembly procedures carefully.

1. Install casters ⑤ into each of the legs of the base ④. Be sure each caster is completely inserted into leg for proper stability.
2. Insert the lift assembly ② into base with tapered-end down. Secure lift assembly by applying a little downward pressure. Remove yellow plastic cap from top of lift assembly. **DO NOT PUSH ON BUTTON AT THE TOP!**
3. Install hub cover ③ over top of lift assembly and onto hub of base. Align slots in cover with each leg and push down on cover until properly seated onto base.
4. Install seat with Round Ring Control ① by aligning hole on the underside with the shaft of lift assembly. Push down firmly on seat.
5. When sitting on seat, pull up on round ring to lower seat. To raise seat, remove weight from seat and pull on round ring.




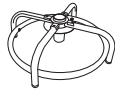

## GENERAL SAFETY INSTRUCTIONS

1. Do not stand on seat.
2. Stool must be on level surface to ensure proper stability.
3. Only use stool when fully assembled.
4. Periodically check fasteners and tighten securely if needed.
5. Never use stool if it does not perform according to this manual.

## MAINTENANCE

Pneumatic lift in lift assembly is permanently lubricated at factory and needs no further lubrication. Never lubricate pneumatic lift.

Do not remove clip from bottom of lift assembly. Contact 1-800-733-4000 immediately if clip is missing or damaged.

PARTS LIST				
①	②	③	④	⑤
				
1PC	1PC	1PC	1PC	4PCS

### STEP 1

