

**STEP 4:**

- a. Stand rack up right on a flat and level surface (**Figure 5**).
- b. Firmly tighten all bolts. **Do not over tighten bolts to avoid stripped threads.**



Figure 5



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## Installation Instructions for REACH-IN RACKS



**CHECK FOR CONCEALED DAMAGE  
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

Pan Racks manufactured by **ADVANCE TABCO**® are designed and constructed for the use of pan storage and transport and the like. **ADVANCE TABCO**® does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

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# REACH-IN RACK INSTALLATION INSTRUCTIONS

## CARTON CONTENTS:

Qty.	Description
6	5/8" Diameter Round Cross Braces
2	Side Frames
12	1/4" -20 x 1" Long Hex Bolts

## TOOLS REQUIRED:

3/32" Ratchet Wrench

## ASSEMBLY:

### STEP 1:

Check to ensure all parts are accounted for.

### STEP 2:

- Insert the (6) 5/8" diameter cross braces into the holes on the inner side of one frame.
- Insert the 1/4"-20 x 1" hex bolts into the holes on outer side of frame and thread into the end of 5/8" cross braces (**Figure 1**).  
**Do not fully tighten at this point.**



Figure 1

### STEP 3:

- Lay frame on the floor with (6) cross braces facing up (**Figure 2**).
- Position the opposing side frame onto cross braces, aligning holes (**Figure 3**).  
Be sure to check the frame angles face the same way as shown (**Figure 4**).
- Insert the 1/4"-20 x 1" hex bolts into the holes on outer side of frame and thread into the end of 5/8" cross braces. **Do not fully tighten at this point.**



Figure 2



Figure 3



Figure 4

Continue To Step 4 →