

One Pasta Place
Great Falls, MT 59401
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Shape Specifications



Date Issued: 6/30/2016

Reviewed every 3 years

SKU: 1MN
Customer: Costa
Shape #: 51B
Product: Medium Egg Noodle 1/4" Wide 2/5 LB
Product Description: Medium Egg Noodle 1/4" Wide, is a twisted, narrow, ribbon-shaped, enriched, egg noodle product. This product is manufactured according to the requirements of the Federal Food, Drug, and Cosmetic Act as amended. This product shall be uniform, and amber in color, free of air bubbles, excessive white/dark specks, and checking.

Shape Specification:

Semolina:	MA1UE
Additive:	Egg Yolk Powder
Thickness / Diameter:	0.032" (+/-0.002")
Width / Diameter:	0.23" (+/-0.02")
Length:	1 1/4" (+/- 1/4")

Defects:

- Comingling:** Other pasta shapes (non-allergen) mixed in. 5% by weight maximum
- Checking:** (Numerous hairline cracks) 5% by weight maximum.
- Defects:** Lengths, Specks, Streaks, Breakage & Deformed: 5% by weight maximum.
- Total Defects:** Shall not be greater than 10% by weight for any combination of the above categories.

Foreign Material: Free from wood, glass, metal, plastic, and other foreign materials. Product will comply with FDA Defect Action Levels.

Ingredients: Durum Wheat Semolina, Egg Yolk, Niacin, Ferrous Sulfate (Iron), Thiamin Mononitrate, Riboflavin, Folic Acid

Ingredients Country(s) of Origin: USA

Analytical Specifications:

Moisture: 13% maximum (14% Moisture Basis)	Ash: 0.85% maximum
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Protein: 12.2% minimum

Microbiological:

Salmonella: Negative

Yeast/Mold: <500 CFU/g

APC: 50,000 CFU/g maximum

Staph: Negative


Coliform: <500 CFU/g

Listeria: Negative

E. Coli: <10 CFU/g

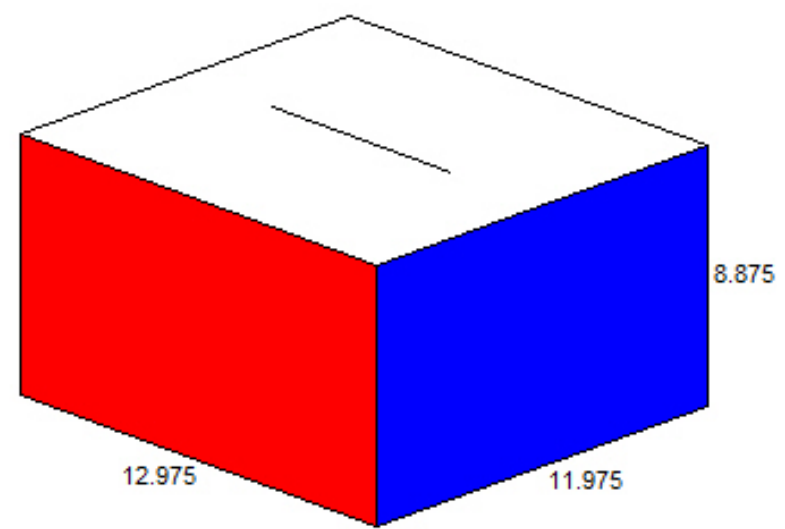
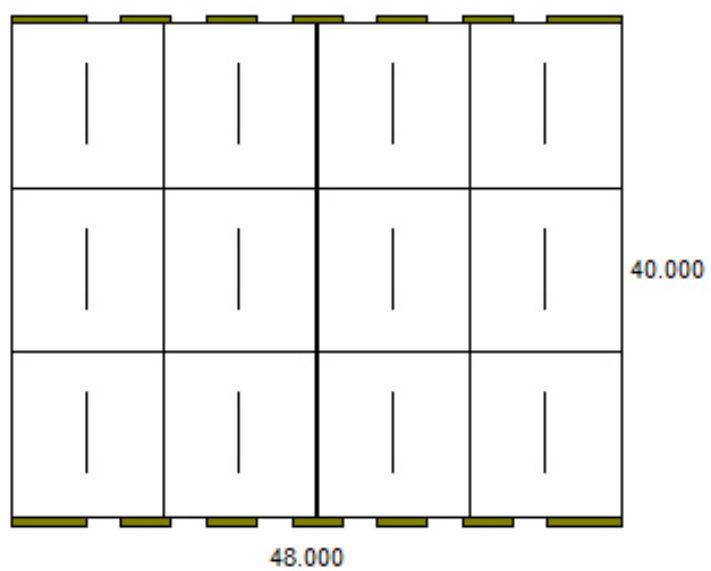
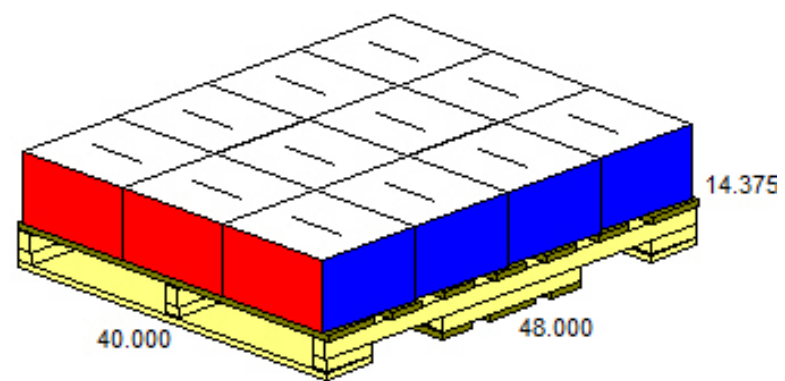
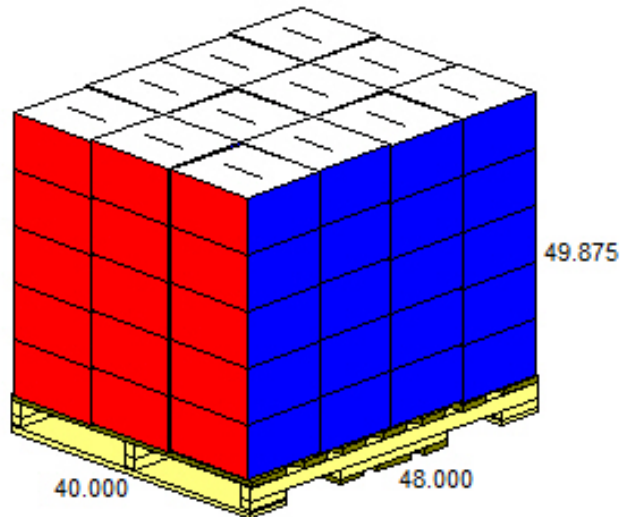
*Microbiological parameters listed above are guidelines only and are not to be considered controllable specifications.

Product Specifications Cont'd

SKU: 1MN	Shape #: 51B	
Case Date Code/Lot Code:	Example: (032 19 A 16:00) 032 (3 digit Julian date) -Space- 19 (current year 16 + 3 years expiration) -Space- A (shift indicator) -Space-15:00 (time packed)	
Bag Date Code/Lot Code:	Contains Egg	
Case Barcode :	033266004451	
Bag Barcode:	N/A	
Shelf Life:	3 years from manufacture date, when properly stored.	
Storage & Distribution:	The product shall be stored and transported in a clean, un-infested dry environment at ambient temperature, 55-65% RH is ideal, 50-90 degrees F is recommended.	
Shipping Information:	Shipping documents shall accurately indicate the production date code and quantity of all products shipped.	
Case/Tote Item Number: 500601		
Size OD in Inches (LxWxD): 12.975 X 11.975 X 8.875		
Case / Tote cube: 0.79	Corner Support: N/A	
Tote Lid: N/A	Divider: N/A	
Banding: N/A	Label: N/A	
Liner / Poly Item #: 700037	Poly UPC: N/A	
Web (inches): 32.25"	Repeat (inches): Variable	
Material: LLDPE	Material Thickness: 2.7 ML	
Case/Tote Top Tape: 800102	 033266004451	
Case/Tote Bottom Tape: 800101		
Case Coding (Markem): Medium Egg Noodle 2/5 LB 1MN 1/4" WIDE		
Case Date Coding: 032 19 A 15:00		
Slip Sheet: 500005	Pallet: 500233 Pine	TI / HI: 12 x 5
Pallet Config/Placard.: N/A		
<p>Pasta Montana strives to ensure that all of the pasta products we manufacture adhere to the highest standards of food safety, quality and legality. Customers that include our pasta as an ingredient in further processed or packaged foods carry sole responsibility to conform to local, state and federal food labeling regulations.</p>		

Product Name 1MN MEDIUM EGG NOODLE 1/4" WIDE 10 LB
 Product Code 500601
 Datafile Name 500714 (1/21/2015)
 Load Ref. 1 C
 Cube Used 96.8 % 12 Case / Layer
 Area Used 97.1 % 5 Layer / Load
 Pallet type 48X40 60 Case / Load

	Length	Width	Height	Net	Gross
Case (OD)	12.975	11.975	8.875 in	10.000	10.929 lb
Product	47.900	38.925	44.375 in	600.000	655.740 lb
Load	48.000	40.000	49.875 in	655.740	705.740 lb



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MEDIUM EGG NOODLE 2/5 LB

1MN 1/4" WIDE

153 19 A 17:35

