



PRODUCT CATEGORY:	Semolina Pasta – Retail / Foodservice US
ISSUE DATE:	JUNE 2020

1. PRODUCT DEFINITION

A shelf stable dry pasta product made from enriched semolina and durum wheat flour.

This product is food grade and in all respects, including labeling, is in compliance with current Good Manufacturing Practices and all applicable government regulations.

Our products are manufactured with a disciplined management system.

2. KOSHER DESIGNATION:

This product is approved by the O.U and certified as Kosher.

3. ANALYTICAL AND PHYSICAL ATTRIBUTES

A. SENSORY

Uncooked

Texture: Hard; not brittle.

Appearance: Golden yellow in color.

Cooked

Taste: Wheaty flavor; No off flavors.

Aroma: Wheaty aroma, no off notes.

B. ANALYTICAL

ATTRIBUTE	UPPER RANGE LIMIT
Moisture	12.50%

C. DEFECTS

The product will have no extraneous or off odor, flavors or colors. When stored at ambient temperature, the product will have no noticeable change during its shelf life.

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4. MICROBIOLOGICAL AND SAFETY REQUIREMENTS

The procedures for microbiological analysis will be those described in the current edition of the U.S. Food and Drug Administration’s (FDA) “Bacteriological Analytical Manual for Foods”.

Acceptance of the product requires the following microbiological criteria be met:

ATTRIBUTE	UPPER RANGE LIMIT
Aerobic Mesophilic Plate Count	10,000 CFU/g
Coagulase Positive Staphylococci	100 CFU/g
Mold	100 CFU/g
Yeast	100 CFU/g
Total Enterobacter	10 CFU/g
Salmonella	absent in 25 grams

Products shall be in compliance with government guidelines and regulations concerning Salmonella and other product specific pathogens of public health significance. Sampling and testing protocols shall be in accordance with in the U.S. Food and Drug Administration’s Bacteriological Analytical Manual (BAM).

Effective measures shall be taken to protect against the inclusion of metal or other extraneous material in food. Compliance with this requirement may be accomplished by using sieves, traps, magnets, electronic metal detectors, or other suitable effective means. Electronic metal detectors shall be calibrated and programmed for maximum sensitivities for ferrous, non-ferrous, and stainless steel standards.

5. SHIPPING AND STORAGE TEMPERATURE REQUIREMENTS

Products shall not be shipped until the specifications have been met. The product shall be stored and shipped in a clean, dry environment at an ambient temperature.

6. SHELF LIFE



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7. PACKAGING, LABELING AND CODING

Upon receipt, the master case shall be intact and the master case and inner packages shall be constructed in a manner to preserve product integrity. Each master case shall be identified with the name of the product, net weight, ingredient declaration and a “Best By” date. The inner pack shall be identified with a “Best By” date and the name of the product. The product must have production date code.

“Best By” code dates shall be easily read on the outer packaging of master cases and all individual inner packages.

Documents of each shipment indicating production code(s) and the number of containers with each shall be kept on file at the manufacturer’s location.

Concept name and/or logo shall not be placed on any packaging material without prior permission of the concept.

PRODUCTION CODE:

Example: 57 4303 U01 10:40

Explanation: 57 = Packaging Line
430 = Production Lot Code
3 = Year
U01 = 1 letter & 2 digits or 2 letters for production facility
10:40 = Packaging Hour (Military Time)

BEST BY DATE:

Production Date plus 32 months

Example: 2013 APR 02 (Individual package)
2013 04 02 (master case)



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8. 2016 COMPLIANT NUTRITIONAL/INGREDIENT/ALLERGEN STATEMENTS:

Nutrition Facts	
8 servings per container	
Serving size	2oz (56g)
Amount per serving	
Calories	200
	% Daily Value*
Total Fat 1g	1%
Saturated Fat 0g	0%
<i>Trans</i> Fat 0g	
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 42g	15%
Dietary Fiber 3g	11%
Soluble Fiber 2g	
Insoluble Fiber 1g	
Total Sugars 1g	
Includes 0g Added Sugars	0%
Protein 7g	
Vitamin D 0mcg	0%
Calcium 12mg	0%
Iron 2mg	10%
Potassium 118mg	2%
Thiamin 0.5mg	40%
Riboflavin 0.2mg	15%
Niacin 5mg	30%
Folate 199mcg DFE (112mcg folic acid)	50%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

Nutrition Facts	
Serving size	(100g)
Amount per serving	
Calories	350
	% Daily Value*
Total Fat 1.5g	2%
Saturated Fat 0g	0%
<i>Trans</i> Fat 0g	
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 74g	27%
Dietary Fiber 6g	21%
Soluble Fiber 4g	
Insoluble Fiber 2g	
Total Sugars 3g	
Includes 0g Added Sugars	0%
Protein 13g	
Vitamin D 0mcg	0%
Calcium 22mg	2%
Iron 3mg	15%
Potassium 210mg	4%
Thiamin 0.9mg	80%
Riboflavin 0.4mg	30%
Niacin 9mg	60%
Folate 356mcg DFE (200mcg folic acid)	90%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

INGREDIENTS: SEMOLINA (WHEAT), DURUM WHEAT FLOUR.

VITAMINS/MINERALS: NIACIN (VITAMIN B3), FERROUS SULPHATE (IRON), THIAMINE MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), FOLIC ACID. CONTAINS WHEAT INGREDIENTS.

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THIS PRODUCT IS MANUFACTURED ON EQUIPMENT THAT PROCESSES PRODUCTS CONTAINING EGGS. (*)

(*) NOTE: AS OF EARLY 2020 WE ARE IN A TRANSITION PHASE TO UPDATE LABELS REMOVING THIS EGG DISCLAIMER STATEMENT. FOOD-ALLERGIC CONSUMER SHOULD RELY ON OUR PACKAGE INGREDIENT LABELS FOR THE MOST ACCURATE INFORMATION ON A PRODUCT. IF A PRODUCT CONTAINS ANY OF THE FDA MAJOR ALLERGENS, IT WILL BE CLEARLY LISTED IN THE INGREDIENT DECLARATION ON THE NUTRITION FACTS PANEL.

½ cup cooked pasta equals 1 oz eq. grains
 1 cup of cooked pasta equals 2 oz eq. grains

THIS PRODUCT IS NOT WHOLE GRAIN

This document applies to the following products:

- **FOOD SERVICE**

Item No.	Product Description	Pack Size
100002834	PIPETTE BA	160oz x2 USA
100002835	CAMPANELLE BA	160oz x2 USA
100007428	CELLENTANI BA	160oz x2 USA
100007122	THIN FETTUCCINE BA	160oz x2 USA
100013692	MEDIUM SHELLS BA	160oz x2 USA
100015087	ORECCHIETTE BA	160oz x2 USA
1000354001	CAPELLINI BA	160oz x2 USA
1000354002	CAPELLI D'ANGELO BA	160oz x2 USA
1000354003	THIN SPAGHETTI BA	160oz x2 USA
1000354005	SPAGHETTI BA	160oz x2 USA
1000354006	FETTUCCINE BA	160oz x2 USA
1000354007	THICK SPAGHETTI BA	160oz x2 USA
1000354011	LINGUINE FINI BA	160oz x2 USA
1000354013	LINGUINE BA	160oz x2 USA
1000440041	ELBOWS BA	160oz x2 USA
1000440065	FARFALLE BA	160oz x2 USA
1000440072	PENNE RIGATE BA	160oz x2 USA
1000440073	PENNONI RIGATI BA	160oz x2 USA
1000440074	CUT ZITI BA	160oz x2 USA
1000440081	ROTINI BA	160oz x2 USA
1000440083	RIGATONI BA	160oz x2 USA
1000440090	GEMELLI BA	160oz x2 USA



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1000440093	CONCHIGLIE RIGATI BA	160oz x2 USA
1000002834	PIPETTE BA	160oz x2 USA
1000017622	ORZO BA	160oz x2 USA
1000013122	TOTE WIP GEMELLI BA	977lb USA
1000014728	TOTE WIP CUT MACARONI BA	1100lb USA

- RETAIL**

Item No.	Product Description	Pack Size
1000001810	WAVY LASAGNE BA	16oz x12 USA
1000006732	PASTINA BA	12oz x16 USA
1000007431	FIDEO SPAGHETTI TAGLIATI BA	16oz x16 USA
1000009026	ORZO BA	16oz x16 USA
1000009041	ELBOWS BA	16oz x16 USA
1000009045	DITALINI BA	16oz x16 USA
1000009090	GEMELLI BA	16oz x16 USA
1000009369	MEZZE PENNE BA	16oz x16 USA
1000010535	FIORI BA	16oz x12 USA
1000010536	ZITI BA	16oz x12 USA
1000010537	MOSTACCIOLI BA	16oz x12 USA
1000010538	PIPETTE BA	16oz x12 USA
1000010539	PENNE RIGATI BA	16oz x12 USA
1000010540	MINI PENNE BA	16oz x12 USA
1000010552	MINI FARFALLE BA	16oz x12 USA
1000010542	FARFALLE BA	16oz x12 USA
1000010544	ROTINI BA	16oz x12 USA
1000010545	RIGATONI BA	16oz x12 USA
1000010546	LARGE SHELLS BA	16oz x12 USA
1000010547	CELLENTANI BA	16oz x12 USA
1000010548	CAMPANELLE BA	16oz x12 USA
1000010549	MEZZI RIGATONI BA	16oz x12 USA
1000010550	MEDIUM SHELLS BA	16oz x12 USA
1000010553	MINI WHEELS BA	16oz x12 USA
1000144005	SPAGHETTI BA	32oz x12 USA
1000015942	PENNE BA SRP	16oz x8 USA
1000015943	ELBOWS BA SRP	16oz x8 USA
1000015944	ZITI BA SRP	16oz x8 USA
1000015946	MOSTACCIOLI BA SRP	16oz x8 USA
1000015947	MEZZE PENNE BA SRP	16oz x8 USA
1000017072	ANGEL HAIR BA SRP	16oz x8 USA
1000017073	SPAGHETTI BA SRP	16oz x8 USA

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1000017074	THICK SPAGHETTI BA SRP	16oz x8 USA
1000166041	ELBOWS BA	32oz x8 USA
1000338001	ANGEL HAIR BA	16oz x20 USA
1000338003	THIN SPAGHETTI BA	16oz x20 USA
1000338005	SPAGHETTI BA	16oz x20 USA
1000338006	FETTUCCINE BA	16oz x20 USA
1000338007	THICK SPAGHETTI BA	16oz x20 USA
1000338011	LINGUINE FINI BA	16oz x20 USA
1000338013	LINGUINE BA	16oz x20 USA
1000338304	SPAGHETTI RIGATI BA	16oz x20 USA
1000478333	JUMBO SHELLS BA	12oz x12 USA
1000510388	MANICOTTI BA	8oz x12 USA



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*Content does contain information imminent to food safety risk. This is a general statement that is current for 3 years unless an updated one is released.